

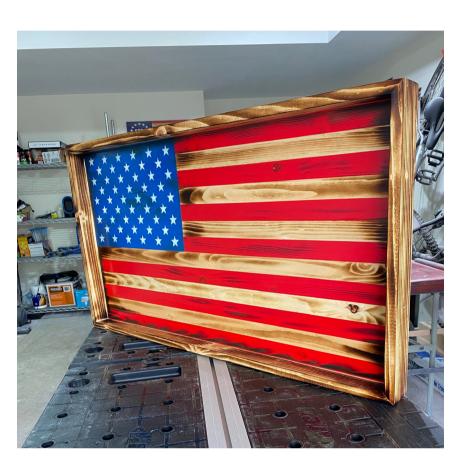
# Box-Framed Rustic Wood Flag

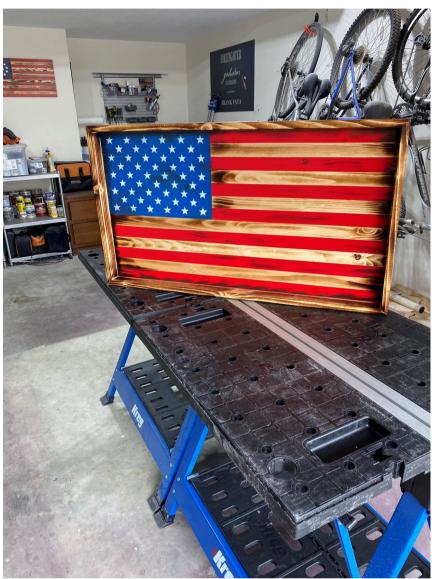
#### By Rustic Flags by Frank

#### Difficulty

#### Moderate

This plan walks you through how to make a rustic wood American flag.





#### Page 1 of 35



# Tools

Kreg Tools



Zinc Pocket-Hole Screws

#### Other Tools

Wood clamps

Orbit sander

Hammer

Hand saw

Star screwdriver

Propane torch

Star stencil (10.5" x 14.8")

Foam applicator (for poly)

# Materials

#### Wood Products

- **5** Boards , 1x2x10
- 1 Board , 1x3x10

#### Hardware & Supplies

- 1 Wood Glue
- 1 Box 1" Nails
- 1 Box 1 1/4" Kreg Screws (See Tool List)
- 2 1/2" Screws With Washers
- 1 Hanging Cord
- **3** Cans Of Spray Paint (Red/White/Blue)
- 1 Painters Tape Or Masking Tape
- 1 Polyurethane

#### Page 2 of 35



# Cut List & Parts

- **13** 36" Pieces (1x2 Wood) , 36" X 1" X 2"
- 2 18" Pieces (1x2 Wood) , 18" X 1" X 2"
- 2 36" Pieces (1x3 Wood, 45 Degree Angle) , 36" X 1" X 3"
- 2 19.5" Pieces (1x3 Wood,45 Angle) , 19.5" X 1" X 3"

#### Page 3 of 35



# Directions

Page 4 of 35



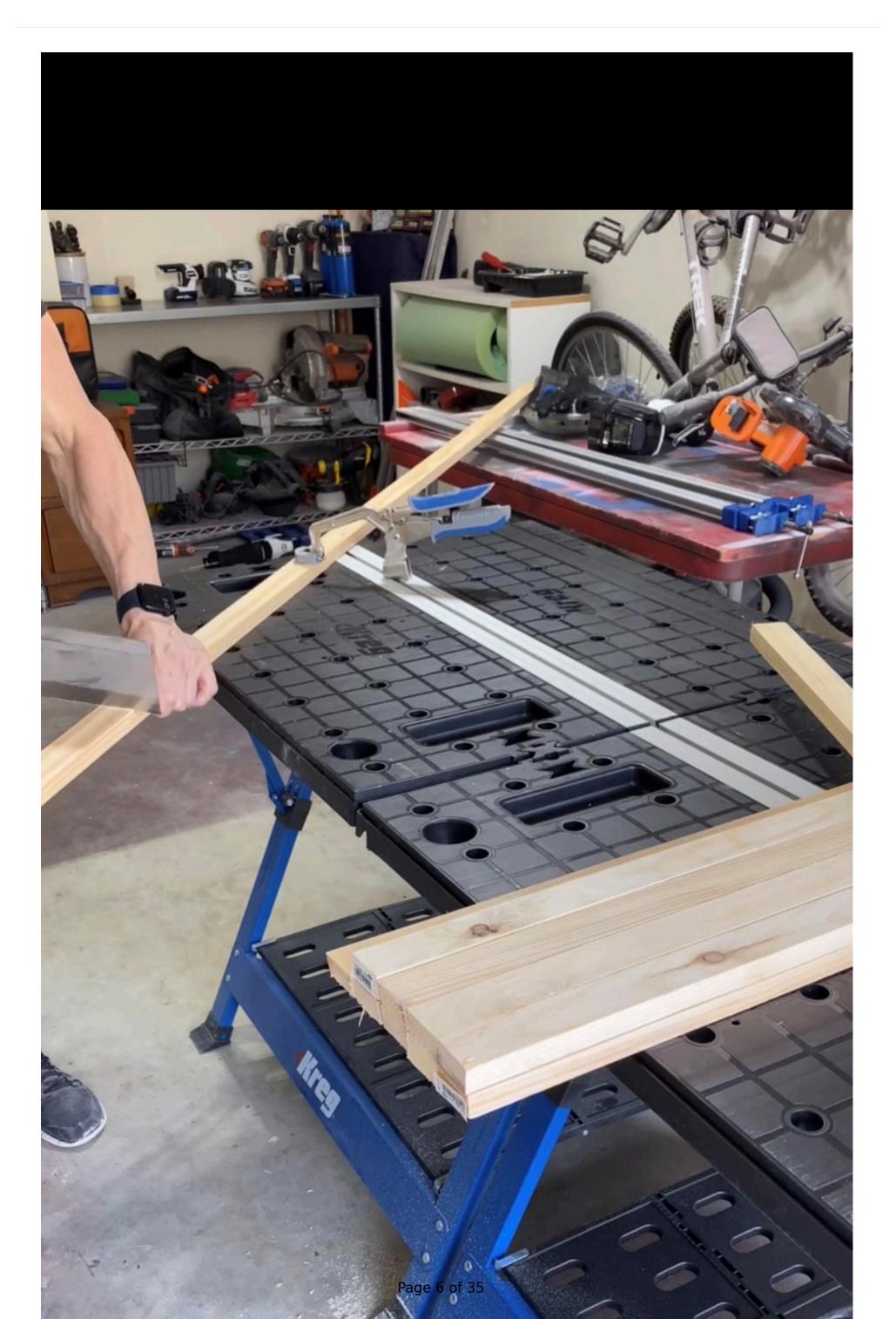


#### Cut 1x2s

Start by cutting your 1x2s down to 36" (13 pieces). Cut 2 18" pieces from the leftover wood.

Page 5 of 35







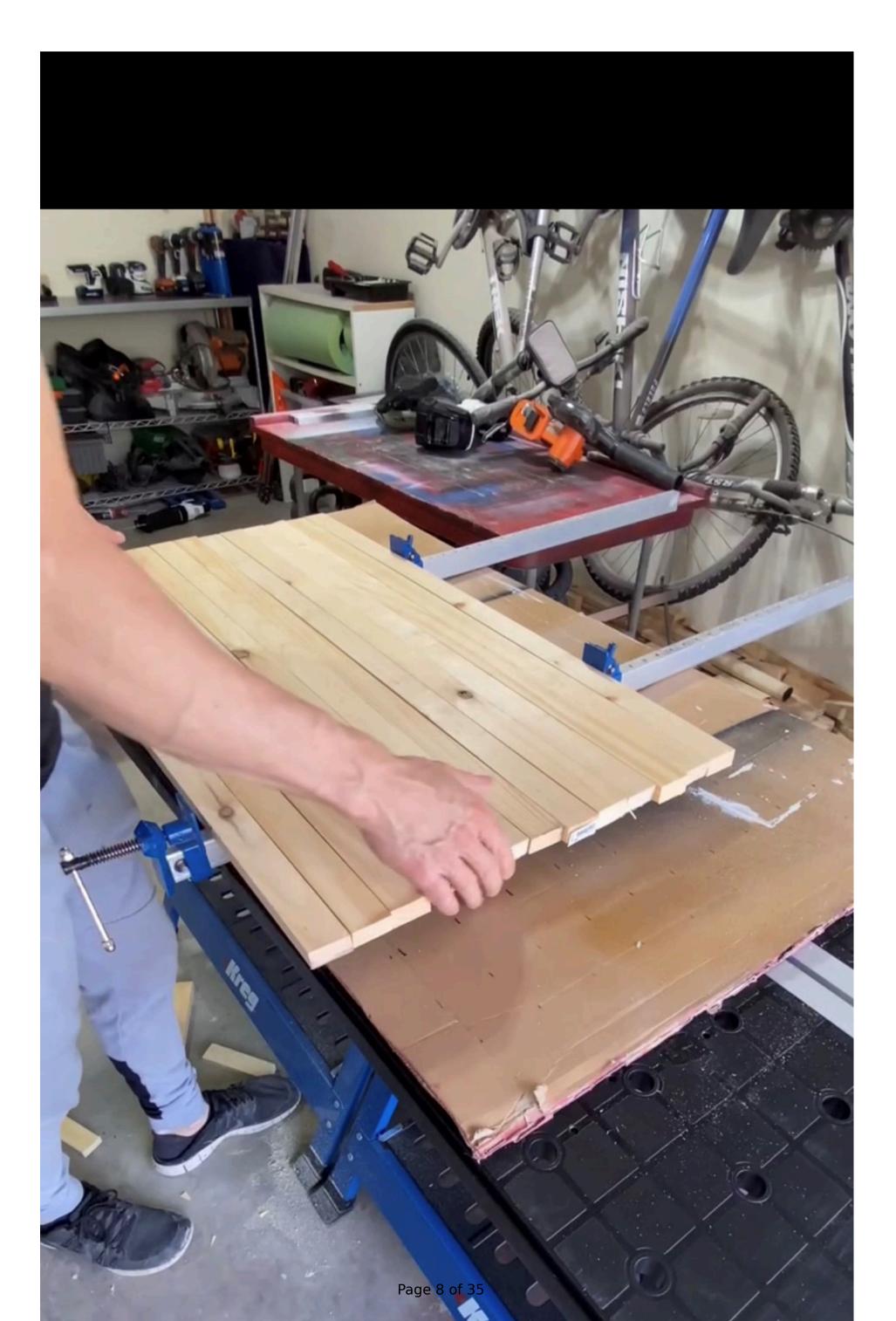
## Organize wood strips

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Lay your 36" strips of wood on a flat table or wood clamps and organize them however you like. I like to keep the knots on the stripes that will be painted.

## Page 7 of 35







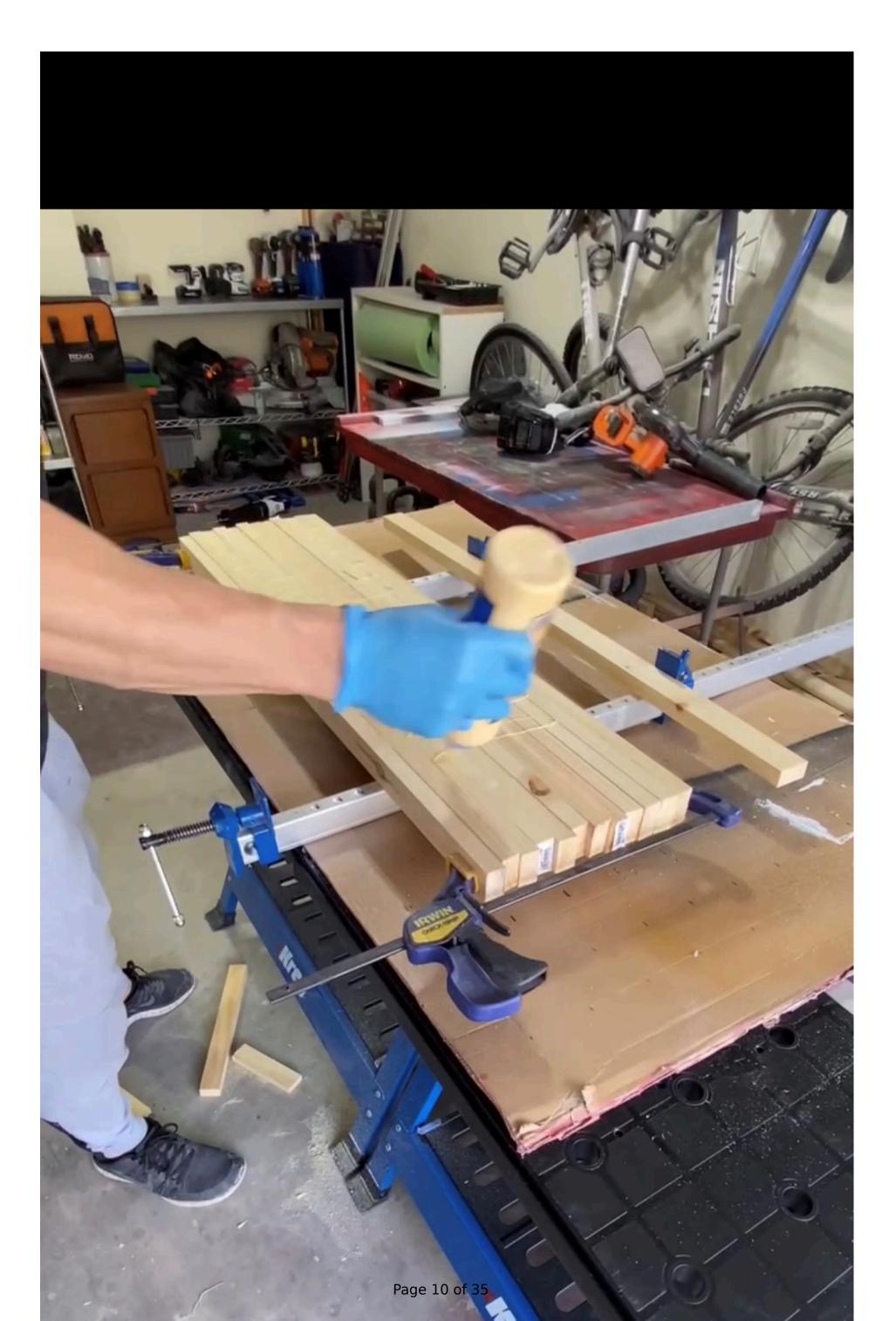


#### Glue up

Glue your strips of wood together and clamp them down. Allow it to dry for at least an hour.

Page 9 of 35







#### Add pocket holes

4

Take the clamps off and flip the board over. Take your pocket-hole jig and add 4 pocket holes on the top and bottom and 3 on each side. Space them out evenly.



Page 11 of 35



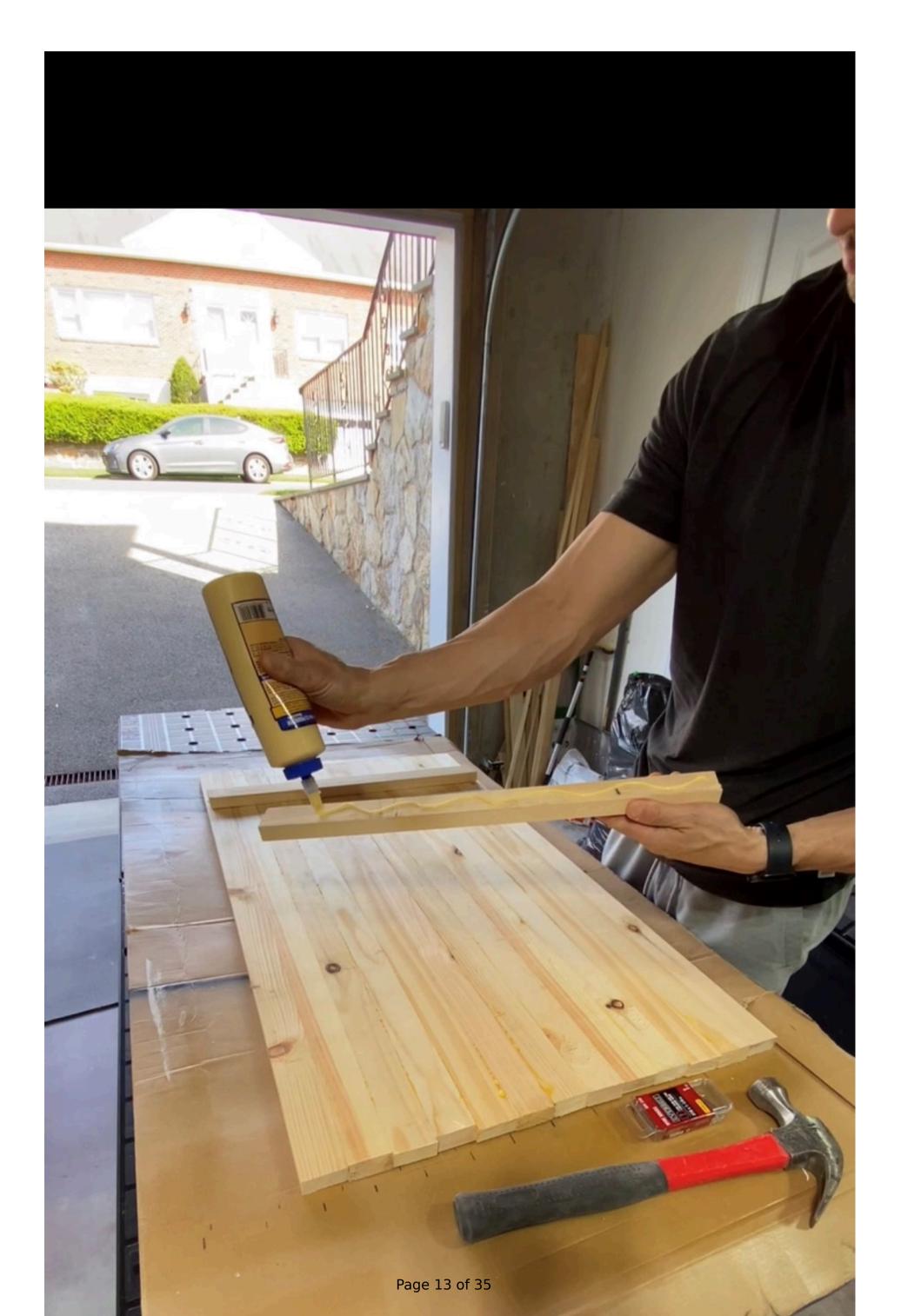
## Glue brackets

5

Take your 18" strips/brackets and glue one to each side of the flag. Make sure you don't cover the pocket holes.

Page 12 of 35







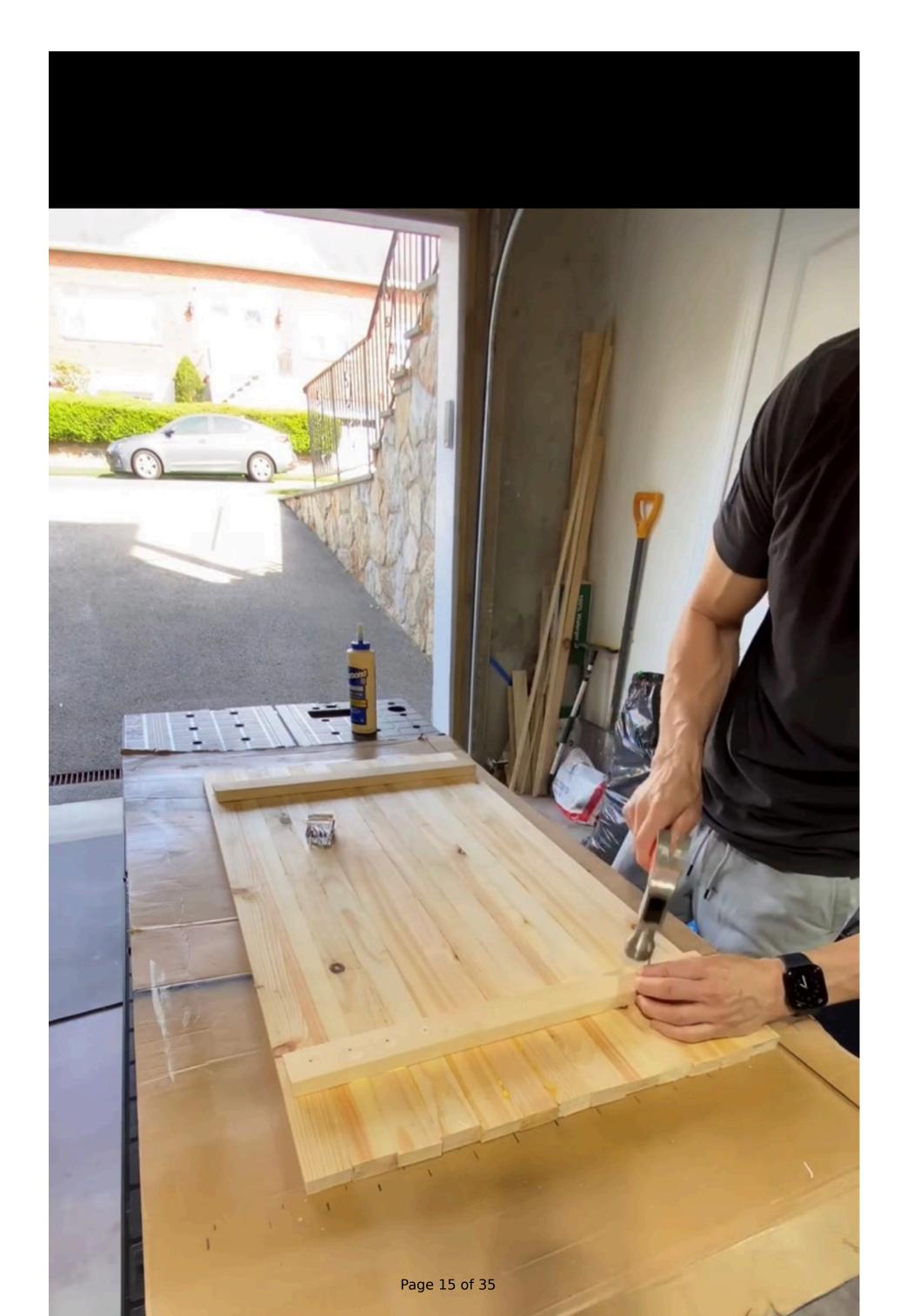


#### Nail brackets

Add nails to the 18" brackets (1 nail in each strip, 13 total).

Page 14 of 35







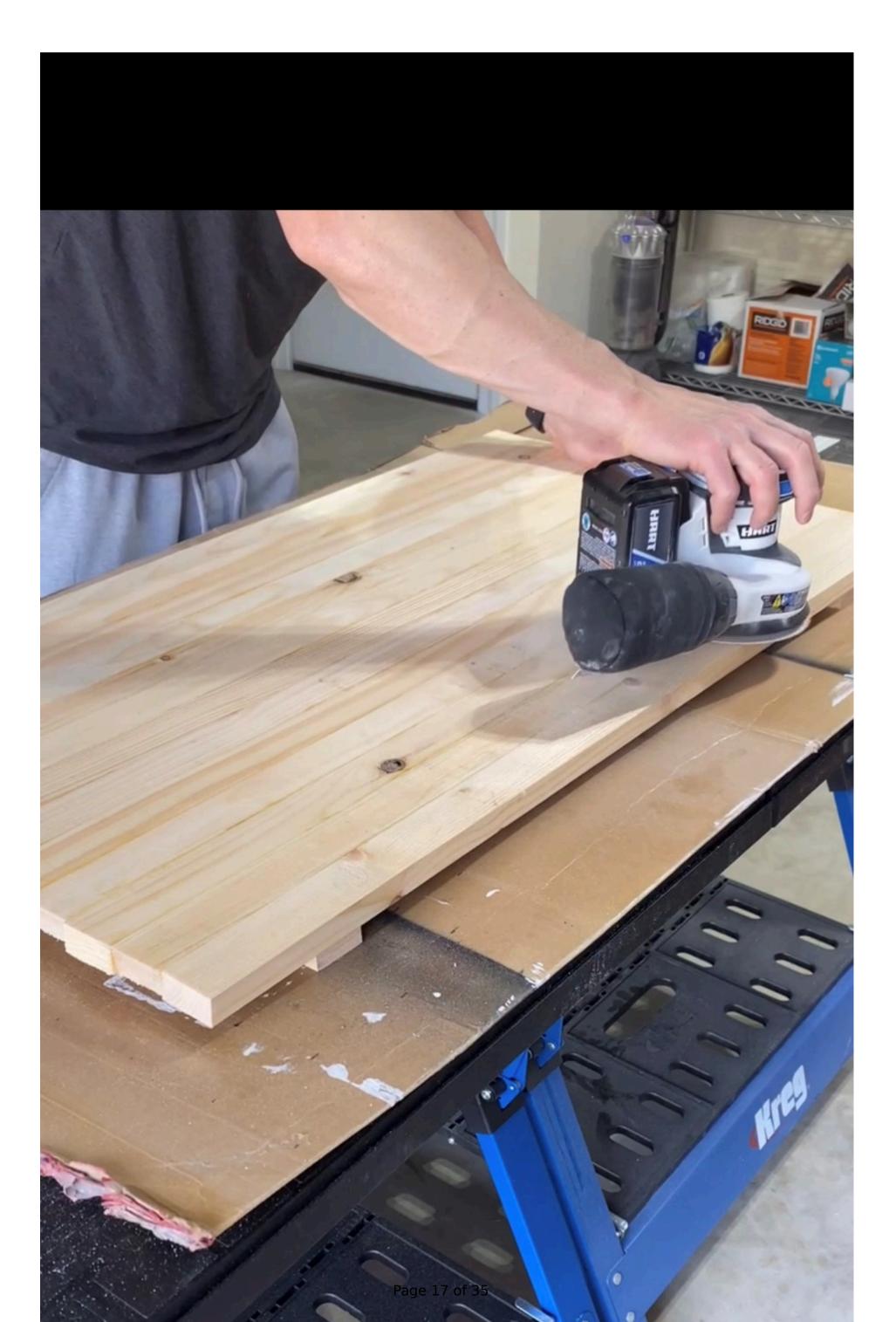
# Sand front of flag

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Turn the board back over and sand first with 80 grit and finish with 220 grit.

Page 16 of 35







#### Add stars with stencil

8

Wipe clean and add the star stencil on the upper left corner. Tape around the stencil and add some cardboard over the board. Take the stencil back off before spraying the blue paint. Spray the blue paint and let it dry for an hour.

Page 18 of 35







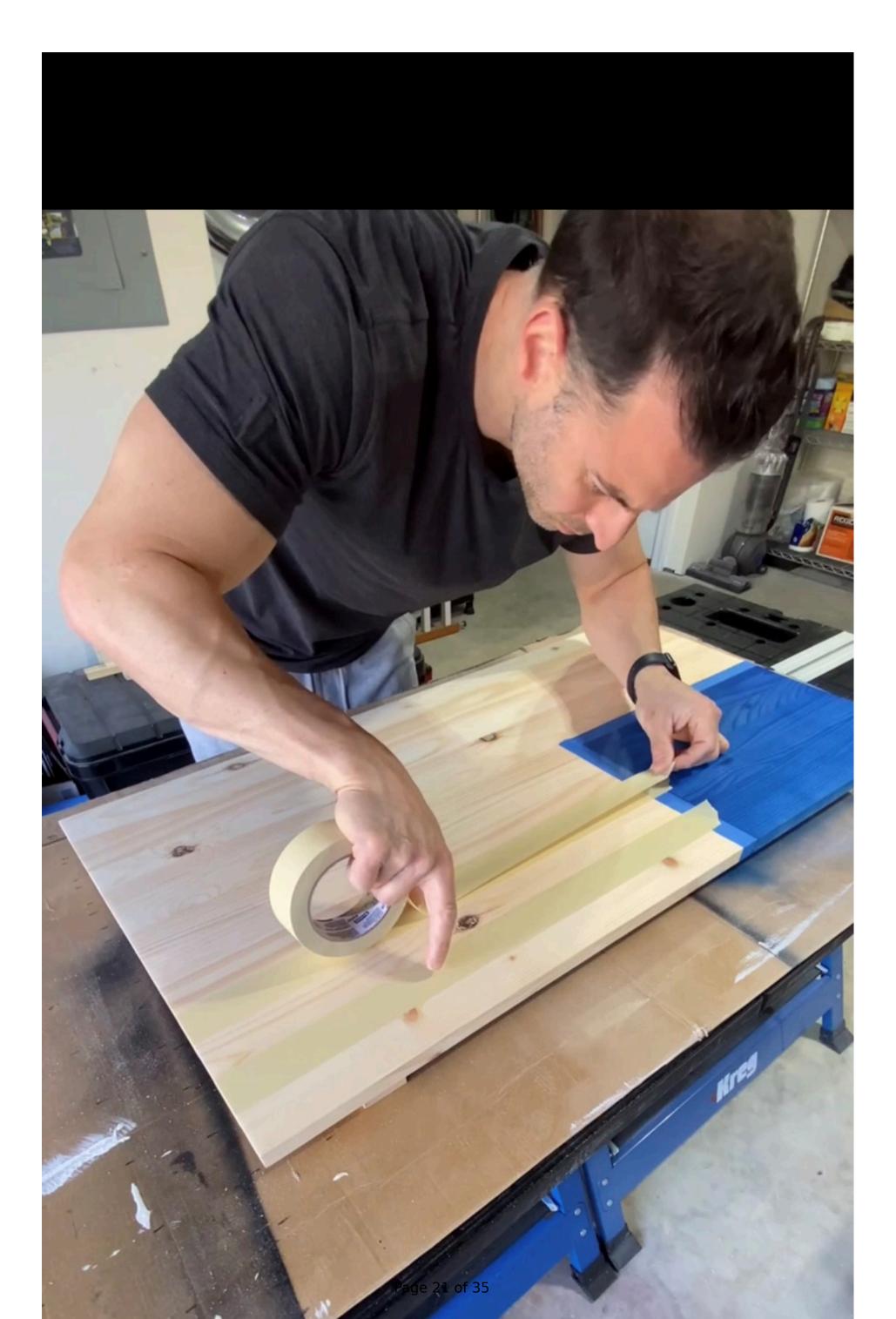
## Add red stripes

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Tape up all the white stripes and the Union (star area) Paint your stripes red and allow the paint to dry for 1-2 hours.

Page 20 of 35







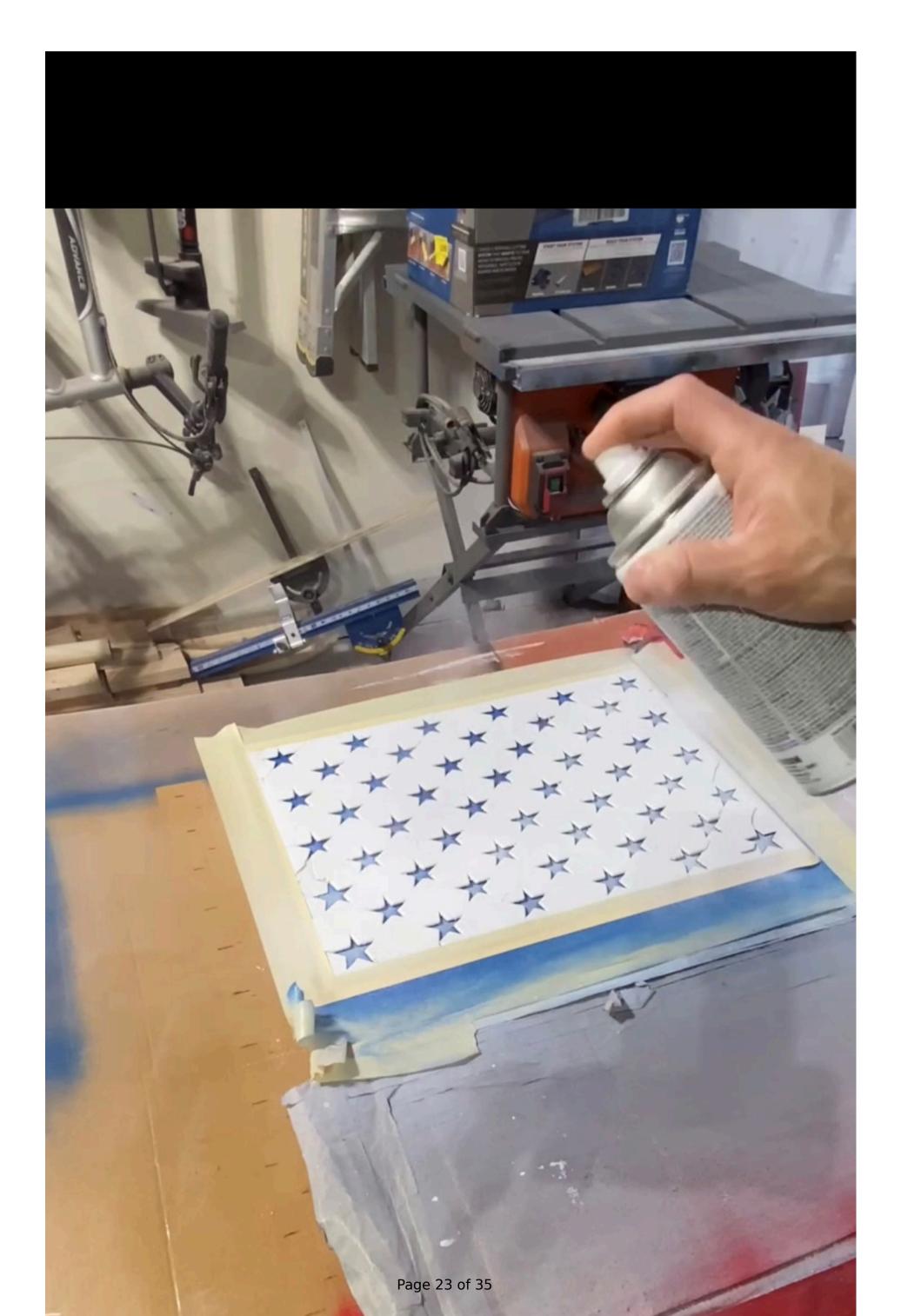
## Paint white stars

10

Remove the tape and add your star stencil back to the upper left corner. Tape around the sides and put cardboard over the rest of the board. Use the white spray paint and lightly spray the stars. Let dry for 20 minutes and add another slightly heavier coat.

Page 22 of 35







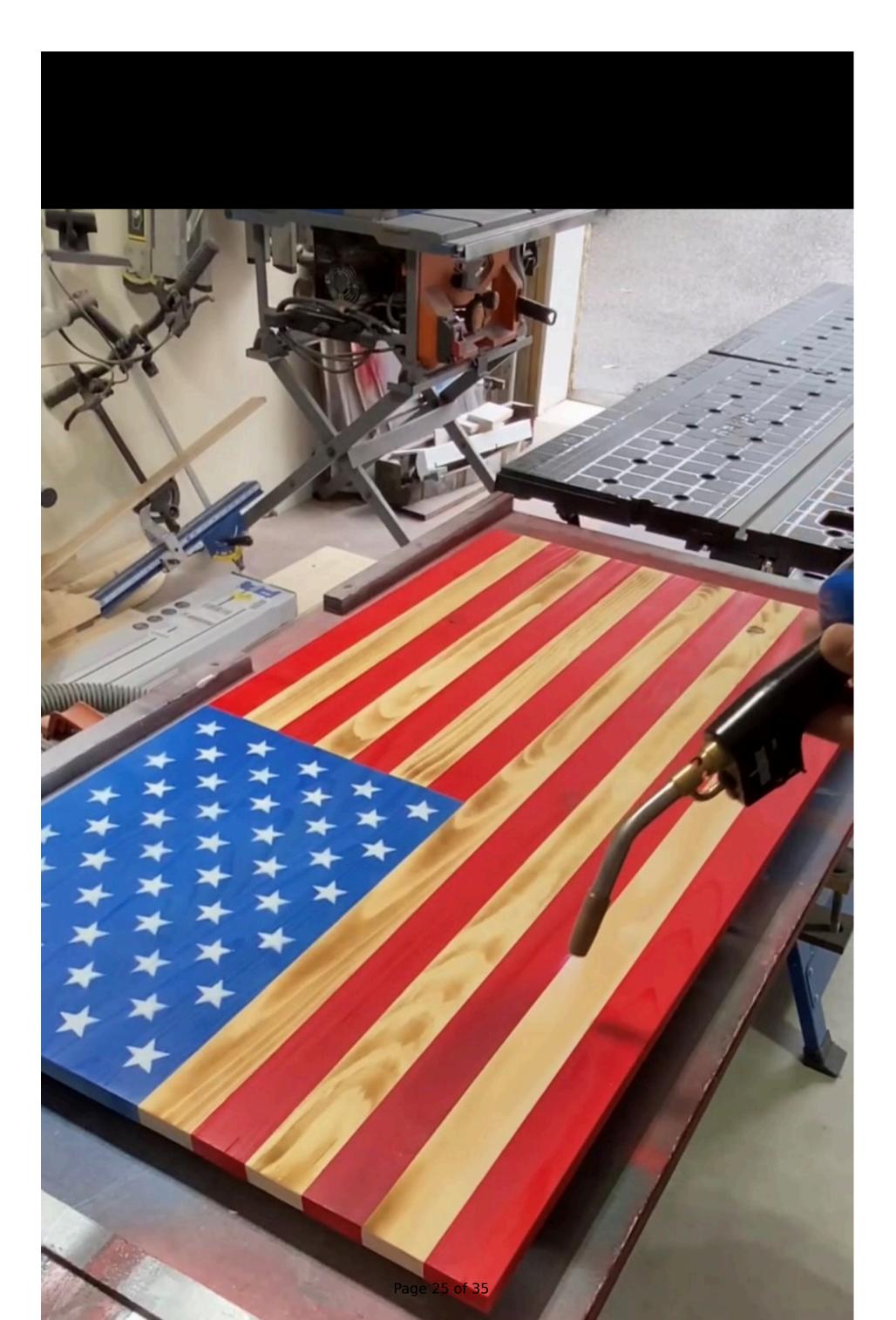


#### Burn "white" stripes

Use your propane torch and burn all of the white stripes.

Page 24 of 35







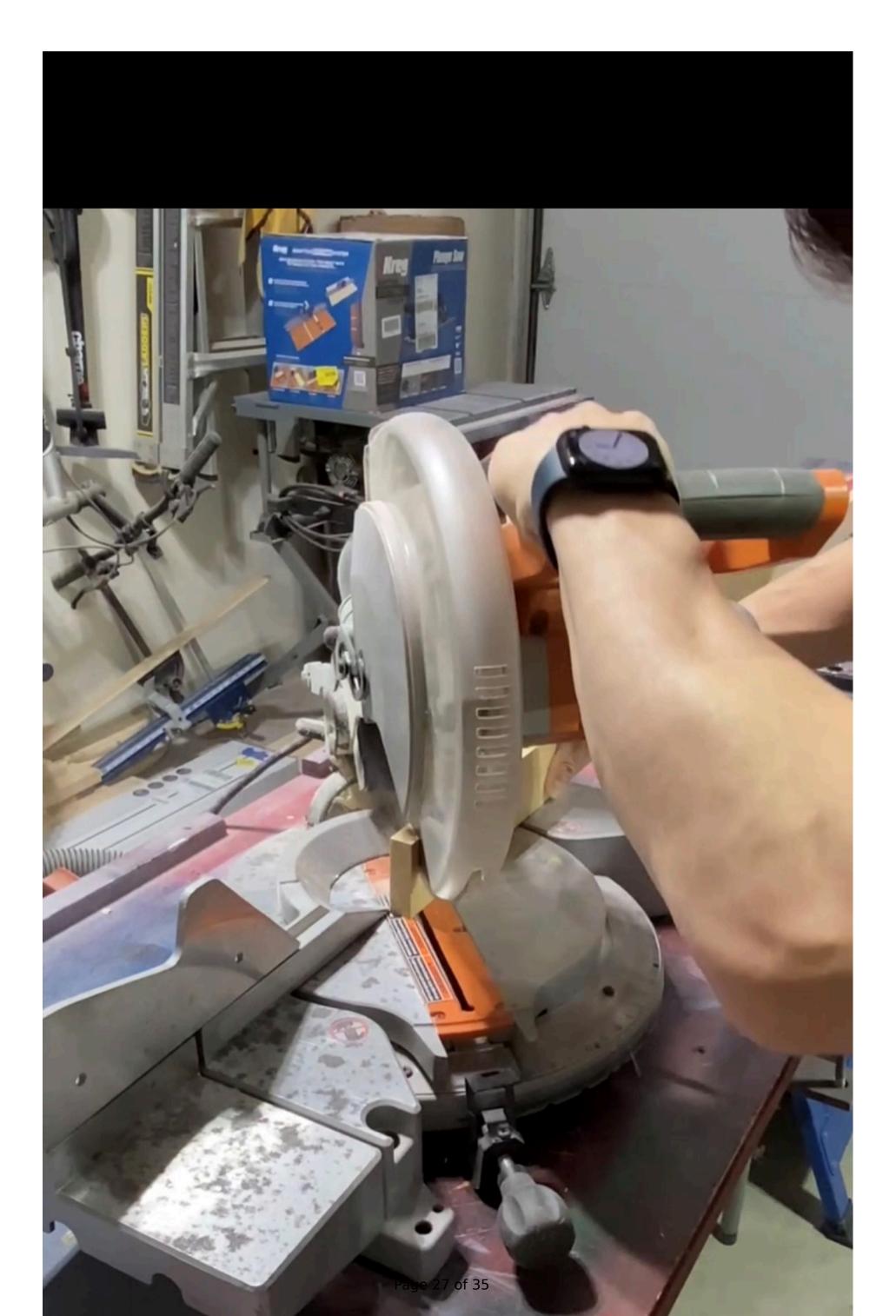
#### 12 Cut 2 Take y

#### Cut 4 pieces for frame

Take your 1x3 wood and cut 2 pieces at 36" and 2 at 19.5". These will be cut at 45 degree angles on each side. Measure from the heel/short part of the angle.

Page 26 of 35





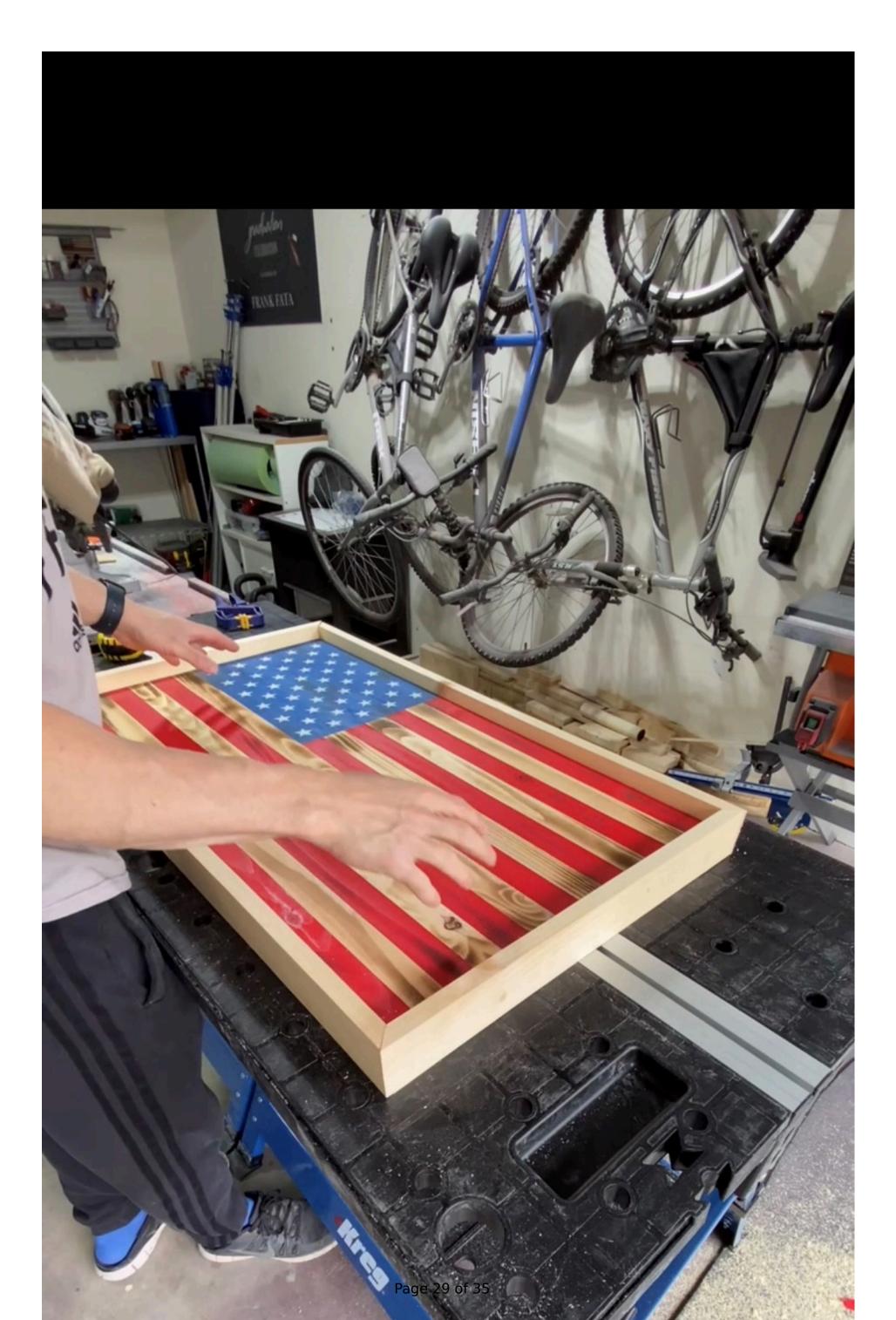


#### **13** Secure frame with pocket-screws Put the 19.5" pieces on each side and the 36" p

Put the 19.5" pieces on each side and the 36" pieces on the top and bottom. Secure them to the flag by using the pocket holes from the back with 1 1/4" screws.

Page 28 of 35









#### Burn frame with torch

Use the propane torch to burn the inside/outside of the frame.

Page 30 of 35

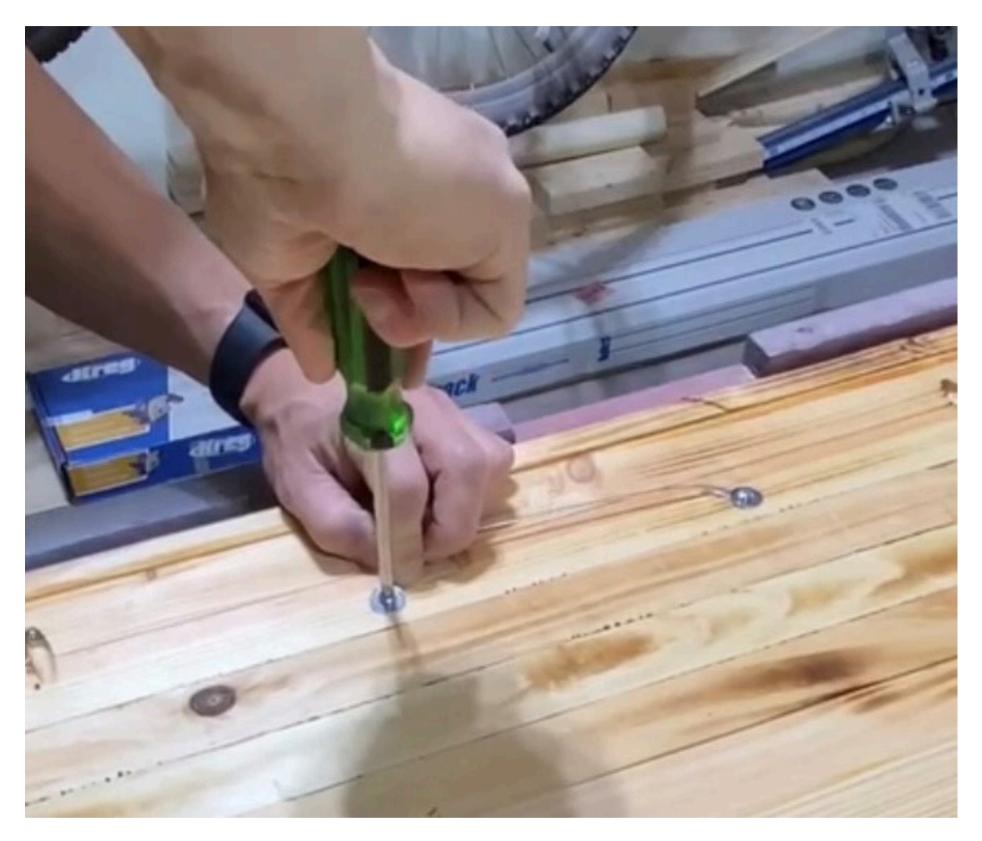






#### 15 Add hanging cord Turn the board around a

Turn the board around and add your hanging cord. Cut the cord to desired size and secure it to the flag using 1/2" screws with washers.



Page 32 of 35



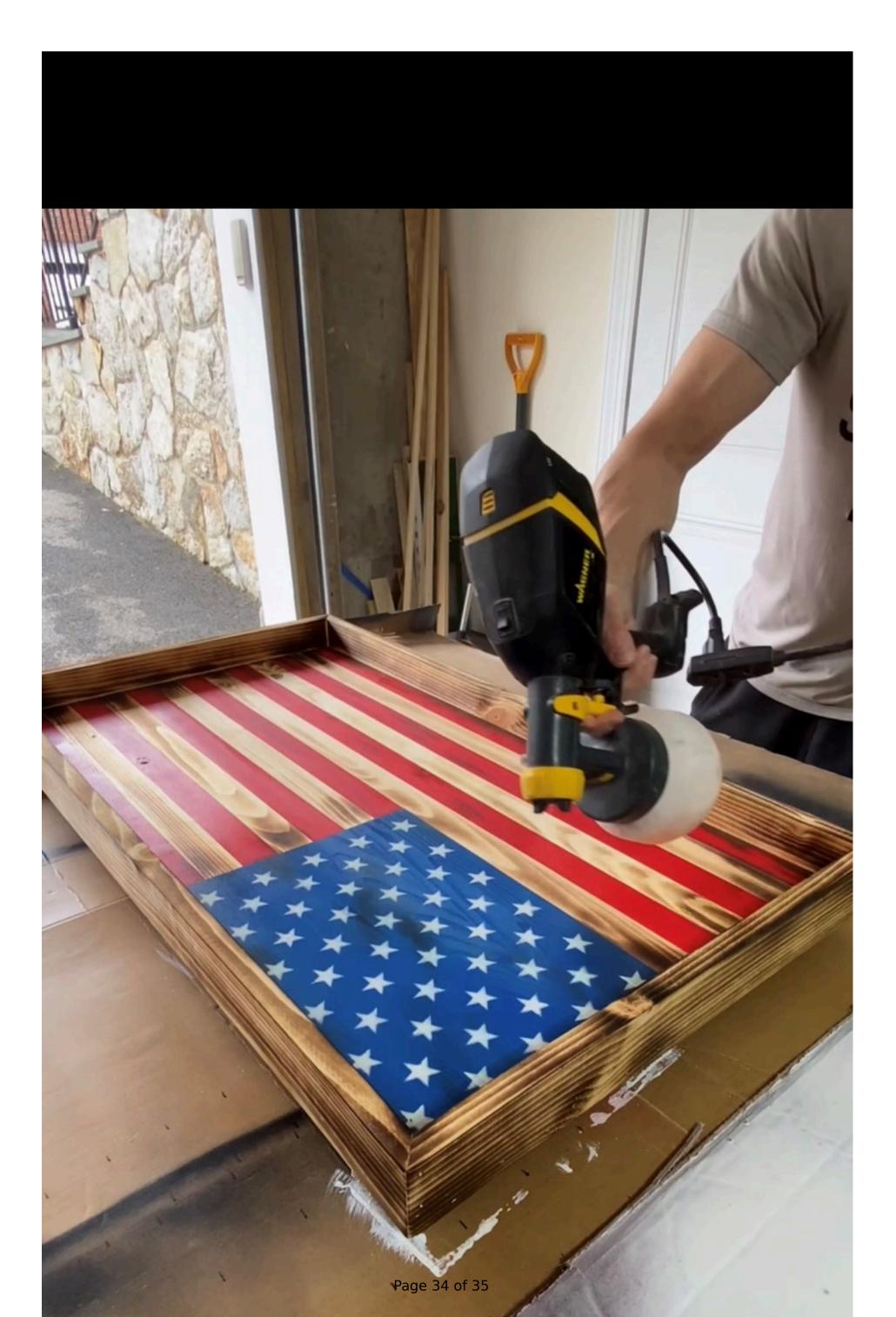


## Add polyurethane

Last step is to add 1-2 coats of polyurethane.

Page 33 of 35

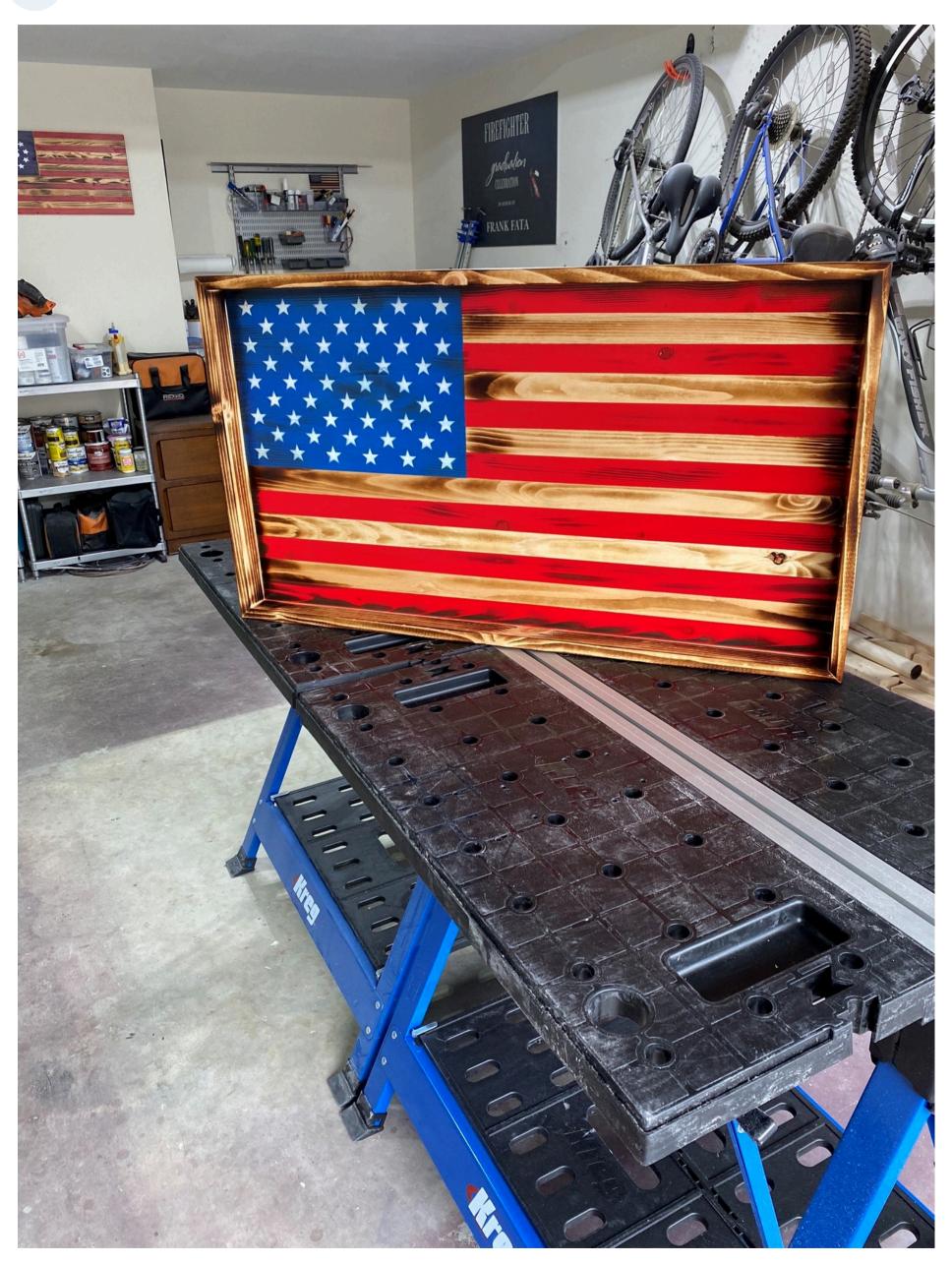








#### **Enjoy** Enjoy your flag!



## Page 35 of 35